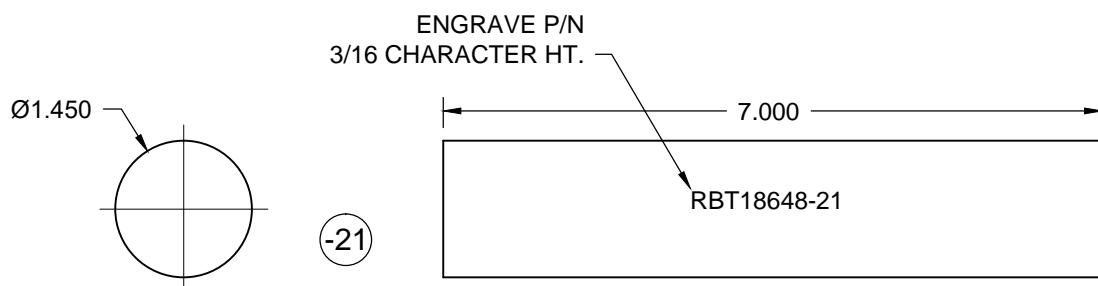
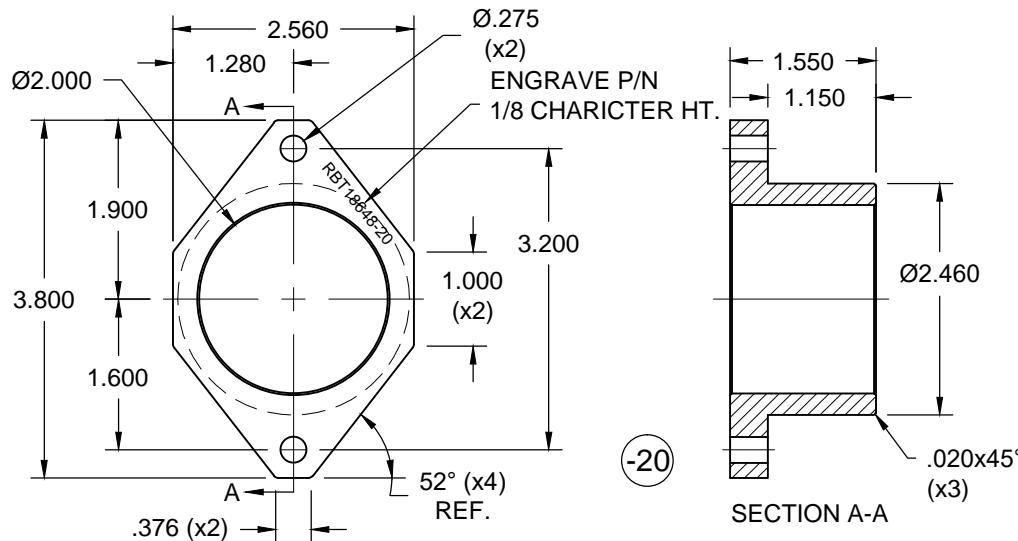


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



NOTES
1. PRESSES LEAD LAG DAMPENER BEARING.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS
			-20	1	WORK AID	TUBING	D.O.M. Ø4 x 1 wall
			-21	1	WORK AID	RND. BAR	6061 Ø1-1/2 x 7
ASSY #							

RED BARN MACHINE	
TITLE MAIN ROTOR HUB WORK AIDS	
DWG NO. RBT18648-20 & -21	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL BELL 407 CR&O
FRACTIONS ± 1/32 ANGLES ± .5°	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-28-08
	SHEET 1 of 1